

## Minimum Bend Radius for Flex Circuit Assemblies

Series	Dynamic		Flex to Install	
	(IN)	(mm)	(IN)	(mm)
HFEM -SE/DP	n/a	n/a	0.4272	
HFEM2 -SE/DP	0.728	18.49	0.0168	0.43
HFHM -DP	n/a	n/a	0.4272	10.85
HFHM2 -SE/DP	0.728	18.49	0.0168	0.43
ZFHF -DP	0.728	18.49	0.0168	0.43
HSF8 -SE/DP	n/a	n/a	0.2904	7.38
SADL -SE/DP	n/a	n/a	0.3408	8.66
FSIF	0.2306	5.86	0.0043	0.11
TFMDL	0.2306	5.86	0.0043	0.11
RFDL2	2.1249	53.97	0.0556	1.41
FFDL2 -DP	1.1279	28.65	0.0286	0.73
FFDL2 -SE	0.7956	20.21	0.0196	0.5
ERDL2 -SE/DP	0.7291	18.52	0.0178	0.45
TCDL2 -DP	1.1279	28.65	0.0286	0.73
TCDL2 -SE	0.7956	20.21	0.0196	0.5
ZHDL2	1.2941	32.87	0.0331	0.84

Values based upon IPC-2223 standard